

**SAS Superstructure** 

Location: 04-SF-80-13.2 / 13.9 Client Name: CalTrans *Time* 3:44 PM

04-0120F4

04-SF-80-13.2/13.9

Self-Anchored

Suspension Bridge

Run date 19-Nov-14

## Daily Diary Report by Bid Item

Contract No.: 04-0120F4

Diary #: 035 Const Calendar Day: 113 Date: 30-Dec-2009 Wednesday Inspector Name: Brignano, Bob Title: Transportation Engineer

Inspection Type:

Shift Hours: Break: Over Time:

Federal ID: Location:

Reviewer: Schmitt, Alex Approved Date: 31-Dec-09 Status: Approved

Weather

Temperature 7 AM 12 PM 4PM Precipitation Condition

Working Day 🗸 If no, explain:

Diary:

## **General Comments**

ITEM 52 FURNISH STRUCTURAL STEEL (BRIDGE)(TOWER); ITEM 55 FURNISH STRUCTURAL STEEL (BRIDGE)(BOX GIRDER); HIGH STRENGTH FASTENER ASSEMBLY PRE-INSTALLATION TESTING:

At Pier 7 Warehouse, test rotational capacity, minimum tension verification, and inspection torque for high strength bolts. These bolts are for OBG field bolting. Caltrans witnessing of bolt testing is by Saman Soheili.

Ten (10) lots are tested today. They are M22x55 and M22x70 A325M mechanically galvanized. The LeJeune Lot numbers are DHGM220056, DHGM220084, DHGM220039, DHGM220041, DHGM220042, DHGM220043, DHGM220057, DHGM220058, DHGM220059, and DHGM220088. For each lot, five (5) assemblies are tested, except as noted below.

During testing of the 6th lot for the day, there is a computer controller malfunction. The computer did not tell the Skidmore to stop turning the bolt. By the time ABF realized that there was a malfunction, the bolt had been turned much more than the rocap test procedure called for and the bolt broke. Another assembly was tested to take the place of this assembly for which there was a testing error.

Equipment = Bolt Testing Conex ABF ID 002079 and Skidmore Model HT 4000 ABF ID 000612.

For ABF, engineers Chris Bausone and Sabrina Levine are present.

Testing is from 1000 to 1200 in the morning, break for lunch, and test from 1300 to 1500 in the afternoon for 4 hours.

See the attached Bolt Test Form for details of the testing.